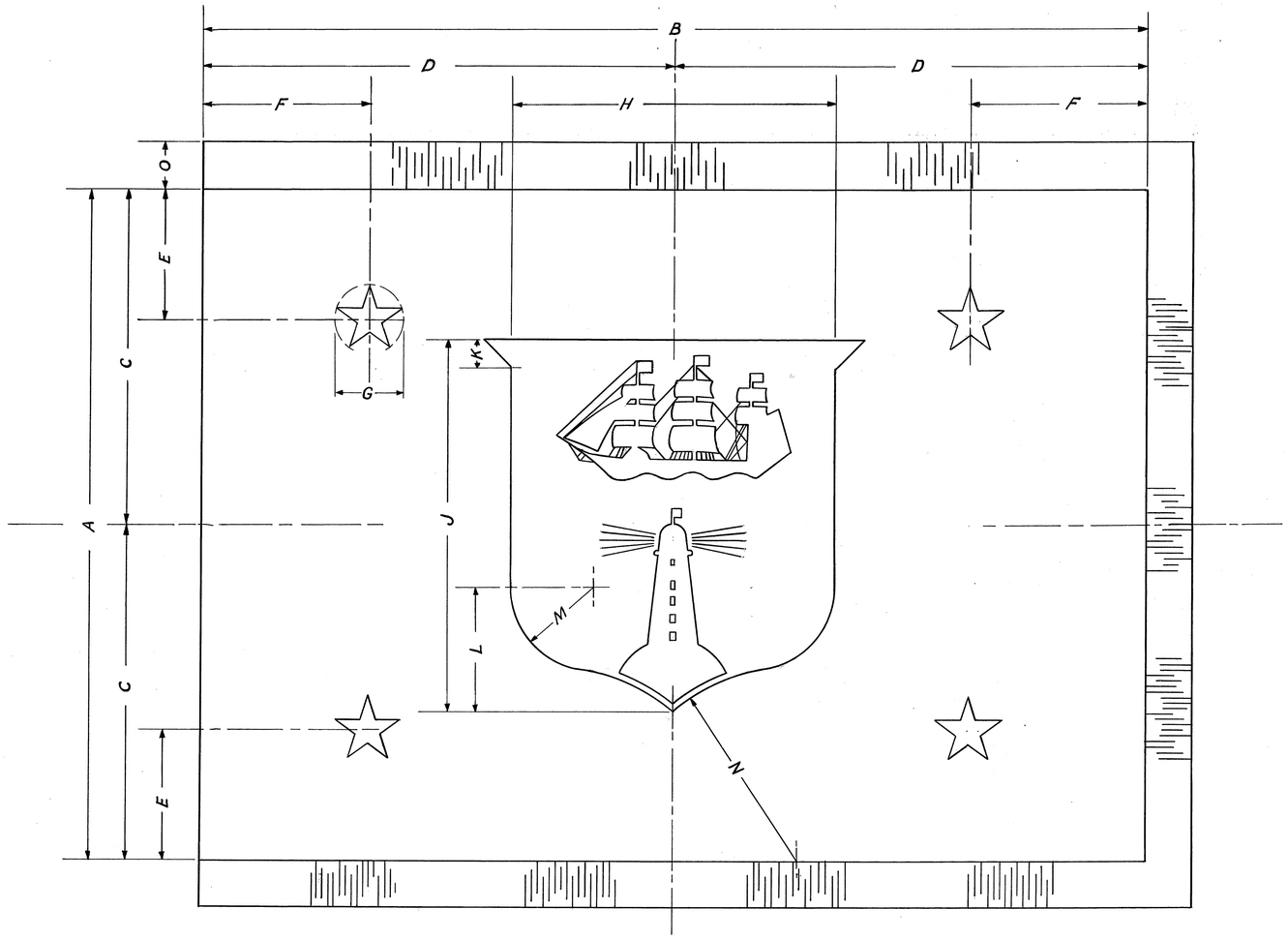


ALL DIMENSIONS ARE EXCLUSIVE OF HEMS AND HEADING.

STARS AND SHIELD TO APPEAR ON BOTH SIDES OF FLAG.

ALL SINGLE NEEDLE STITCHING TO BE 16 STITCHES TO THE INCH.

SILK FLAGS

ALLOW $\frac{3}{16}$ INCH DOUBLE HEM ON TOP, BOTTOM, AND FLY END OF FLAG. FRINGE TO BE STITCHED TO FRONT OF FLAG BASE WITH SEWING SILK "A" OF THE COLOR OF THE FRINGE ON THE FRONT AND OF THE FLAG BASE ON THE BACK.

| NO. OF LINE | KIND | MATERIAL | | | | DIMENSIONS | | | | | | | | | | | | | | TYPE OF HEADING |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | FLAG BASE | STARS | SHIELD | FRINGE | A | B | C | D | E | F | G | H | J | K | L | M | N | O | |
| 1 | AUTOMOBILE FLAG | SILK | EMBROIDERY | SILK APPLIQUE AND EMBROIDERY | SILK | 1'-6" | 2'-2" | 9" | 1'-1" | $3\frac{1}{2}$" | $4\frac{5}{8}$" | 2" | $8\frac{3}{4}$" | 10" | $\frac{3}{4}$" | $3\frac{5}{16}$" | $2\frac{1}{4}$" | $5\frac{1}{4}$" | $1\frac{1}{2}$" | 5-1-45(A) |
| 2 | AIRCRAFT PLATE | ALUMINUM | | | X | 11" | 14" | $5\frac{1}{2}$" | 7" | $2\frac{1}{8}$" | $2\frac{1}{2}$" | $1\frac{1}{4}$" | $4\frac{7}{8}$" | $5\frac{1}{2}$" | $\frac{7}{16}$" | $1\frac{7}{8}$" | $1\frac{1}{4}$" | $2\frac{7}{8}$" | X | X |
| 3 | | | | | | | | | | | | | | | | | | | | |
| 4 | | | | | | | | | | | | | | | | | | | | |

| COLOR SCHEME WITH COLOR CABLE NUMBERS | | | | | |
|---|---|---|---|---|---|
| NAME | FLAG BASE | STARS | SHIELD | CHARGES ON SHIELD | FRINGE |
| SECRETARY OF COMMERCE | BLUE 70075 | WHITE 65005 | WHITE 65005 | BLUE 70075 | WHITE 65005 |
| | | | | | |
| | | | | | |

| REVISIONS | | | | | |
|---|---|---|---|---|---|
| NO. | DATE | CHECKED APPROVED | NO. | DATE | CHECKED APPROVED |
| 1 | 16 SEPT. 49 | E.D. (?) | | | |

DEPARTMENT OF THE ARMY
O. Q. M. G.

FLAGS
SECRETARY OF COMMERCE

SCALE

DATE 18 AUG 49

DRAWN J.F.J.

CHECKED

EXAMINED

SUBMITTED

APPROVED FOR THE E.M.G. Arthur E. DuBois
ARTHUR E. DUBOIS, CHIEF, HERALDIC BRANCH

SPECIFICATION NO.

DRAWING NO. 5-1-163